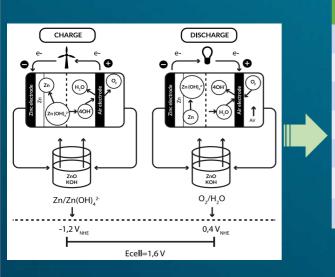


Scale-up of a zinc-air redox flow battery system: LIFE ZAESS PROJECT

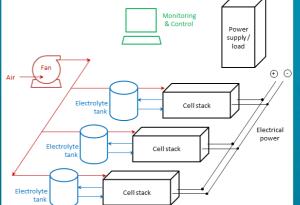
<u>B. Amunátegui</u>^{a,*}, M. Sierra^a, A. Ibáñez^a, M. Pérez^a, G. García^b, R. Garde^b ^a Técnicas Reunidas, S.A. ^bCentro Nacional de Energías Renovables (CENER)

TÉCNICAS REUNIDAS is developing zinc-air flow battery technology for stationary energy storage applications. Within this broad objective the LIFE ZAESS project aims to demonstrate a Zinc-Air Energy Storage System for renewable energy integration. The project includes the design and construction of a pilot plant, a technical and economic validation of zinc-air flow battery technology and an environmental impact analysis and legal and regulatory assessment in collaboration with **CENER**. The pilot plant has a rated power and energy of 1 kW, 4 kWh. More info at: www.zaess.eu

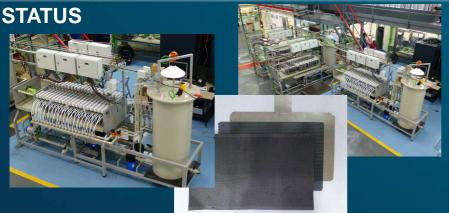
FROM ZINC-AIR REDOX FLOW BATTERY TO ZAESS PROJECT



Nominal	Total
Power	1 kW
Energy	4 kWh
Voltage	20 V
Current	50 A
Capacity	200Ah
Electrolyte	900 L
DoD	20-40%







Challenges in scale-up

- 3 electrodes (non-optimal BUT good as baseline to evaluate system performance)
- Leakage → uniform pressure distribution
- Ohmic resistance \rightarrow thick current collectors
- Separator movement \rightarrow plastic meshes
- Gas diffusion electrode flooding

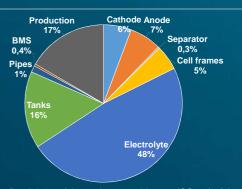
NEXT STEPS

Environmental Assessment

• The environmental footprint of the 1 MW system will be analysed, with a special focus on GHG emissions, and a comparison will be made with the footprint of a baseline scenario without storage.

Legal & Regulatory Assessment

 The purpose of these works is to identify the legal and regulatory framework and the possible barriers to carry out the implementation of the Zinc-Air technology for renewable energy integration.



Breakdown of the environmental impact (CO2eq) of the different components of the battery



The LIFE ZAESS project is funded by the European LIFE Programme, Grant Agreement LIFE13 ENV/ES/001159.

